CROSSARMS BORING IN SITU

USE OF JIG ALTERNATIVE 1. BORING JIG AND SHORTENED AUGER TE AUGER BIT. FOR BORING # "HOLE. ALTERNATIVE SOCKET FOR GREATER LEVERAGE. CLIP TO PREVENT BIT FALLING THROUGH COMPLETED HOLE. FOR BORING "HOLE. APERTURE LINED UP WITH SIGHTING MARK MADE ON CROSS ARM. NOTE. A NORMAL BRACE AND BIT MAY BE USED WITH THE JIG WHERE CLEARANCE PERMITS. IF CLEARANCE INSUFFICIENT, PLACE THE BIT IN POSITION BEFORE FIXING IT IN THE BRACE. THE JIG MAY BE INVERTED FOR BORING LOWEST ARM. ALTERNATIVE 2 BORING JIG, NORMAL BIT AND TWO POSITION

(From Drawing No. CL. 207C, Sheet 2.)

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